

## TEST REPORT

APPLICANT : HYOSUNG CHEMICAL CORPORATION  
ADDRESS : 235, Banpo-daero, Seocho-gu,  
Seoul, Korea

PAGE: 1 of 5

REPORT NO. RT20R-S5589-007-E

DATE: Oct. 05, 2020

SAMPLE DESCRIPTION : The following submitted sample(s) said to be:-

NAME/TYPE OF PRODUCT : Topilene® HJ541CP  
NAME OF MATERIAL : Polypropylene  
SAMPLE ID NO. : RT20R-S5589-007  
MANUFACTURER/VENDOR : HYOSUNG CHEMICAL CORPORATION

SAMPLE RECEIVED : Sep. 23, 2020  
TESTING DATE : Sep. 23, 2020 ~ Oct. 05, 2020

TEST METHOD(S) : Please see the following page(s).  
TEST RESULT(S) : Please see the following page(s).

\* Note 1 : The test results presented in this report refer only to the object tested.

\* Note 2 : This report shall not be reproduced except in full without the written approval of the testing laboratory.

Approved by,



Jade Jang / Lab. Technical Manager

Authorized by,



Bo Park / Lab. General Manager



Authenticity check

Intertek Testing Services Korea Ltd.  
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SAMPLE ID NO. : RT20R-S5589-007  
SAMPLE DESCRIPTION : Topilene® HJ541CP

TEST ITEM	UNIT	TEST METHOD	MDL	RESULT
Cadmium (Cd)	mg/kg	With reference to IEC 62321-5 Edition 1.0 : 2013, by acid digestion and determined by ICP-OES	0.5	N.D.
Lead (Pb)	mg/kg		5	N.D.
Mercury (Hg)	mg/kg	With reference to IEC 62321-4 Edition 1.0 : 2013, by acid digestion and determined by ICP-OES	2	N.D.
Hexavalent Chromium (Cr <sup>6+</sup> )	mg/kg	With reference to IEC 62321-7-2 Edition 1.0 : 2017, by alkaline/toluene digestion and determined by UV-VIS Spectrophotometer	8	N.D.
<b>Polybrominated Biphenyl (PBBs)</b>				
Monobromobiphenyl	mg/kg	With reference to IEC 62321-6 Edition 1.0 : 2015, by solvent extraction and determined by GC/MS	5	N.D.
Dibromobiphenyl	mg/kg		5	N.D.
Tribromobiphenyl	mg/kg		5	N.D.
Tetrabromobiphenyl	mg/kg		5	N.D.
Pentabromobiphenyl	mg/kg		5	N.D.
Hexabromobiphenyl	mg/kg		5	N.D.
Heptabromobiphenyl	mg/kg		5	N.D.
Octabromobiphenyl	mg/kg		5	N.D.
Nonabromobiphenyl	mg/kg		5	N.D.
Decabromobiphenyl	mg/kg		5	N.D.
<b>Polybrominated Diphenyl Ether (PBDEs)</b>				
Monobromodiphenyl ether	mg/kg	With reference to IEC 62321-6 Edition 1.0 : 2015, by solvent extraction and determined by GC/MS	5	N.D.
Dibromodiphenyl ether	mg/kg		5	N.D.
Tribromodiphenyl ether	mg/kg		5	N.D.
Tetrabromodiphenyl ether	mg/kg		5	N.D.
Pentabromodiphenyl ether	mg/kg		5	N.D.
Hexabromodiphenyl ether	mg/kg		5	N.D.
Heptabromodiphenyl ether	mg/kg		5	N.D.
Octabromodiphenyl ether	mg/kg		5	N.D.
Nonabromodiphenyl ether	mg/kg		5	N.D.
Decabromodiphenyl ether	mg/kg		5	N.D.

Tested by : Jooyeon Lee, Seulgi Park, Jessica Kang

Notes : mg/kg = ppm = parts per million  
< = Less than  
N.D. = Not detected (<MDL)  
MDL = Method detection limit

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PAGE: 3 of 5  
DATE: Oct. 05, 2020

REPORT NO. RT20R-S5589-007-E

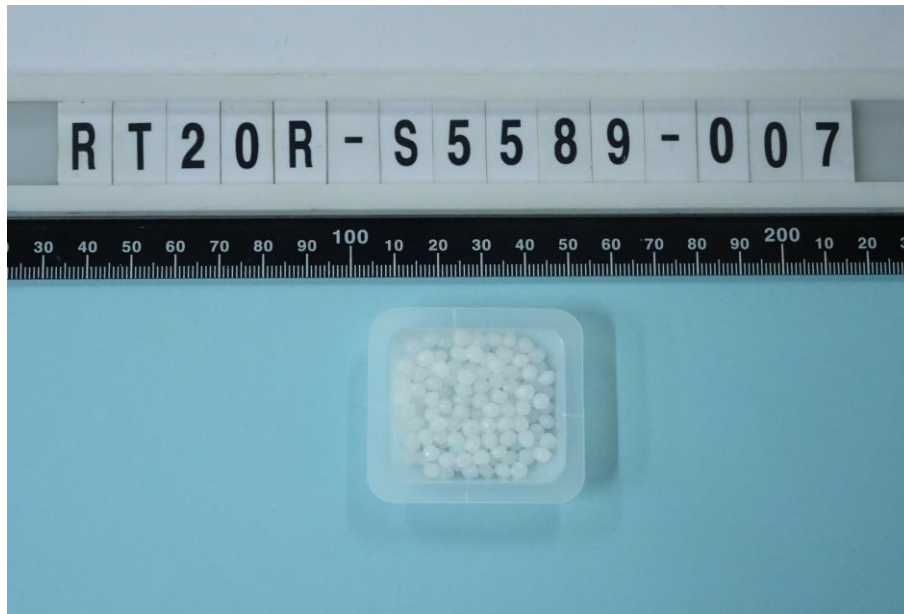
SAMPLE ID NO. : RT20R-S5589-007  
SAMPLE DESCRIPTION : Topilene® HJ541CP

TEST ITEM	CAS NO.	UNIT	TEST METHOD	MDL	RESULT
Dibutyl phthalate (DBP)	84-74-2	mg/kg	With reference to IEC 62321-8 Edition 1.0 : 2017, by solvent extraction and determined by GC/MS	50	N.D.
Di(2-ethylhexyl) phthalate (DEHP)	117-81-7	mg/kg		50	N.D.
Benzyl butyl phthalate (BBP)	85-68-7	mg/kg		50	N.D.
Diisobutyl phthalate (DIBP)	84-69-5	mg/kg		50	N.D.

Tested by : Jessica Kang

Notes : mg/kg = ppm = parts per million  
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\* View of sample as received;-



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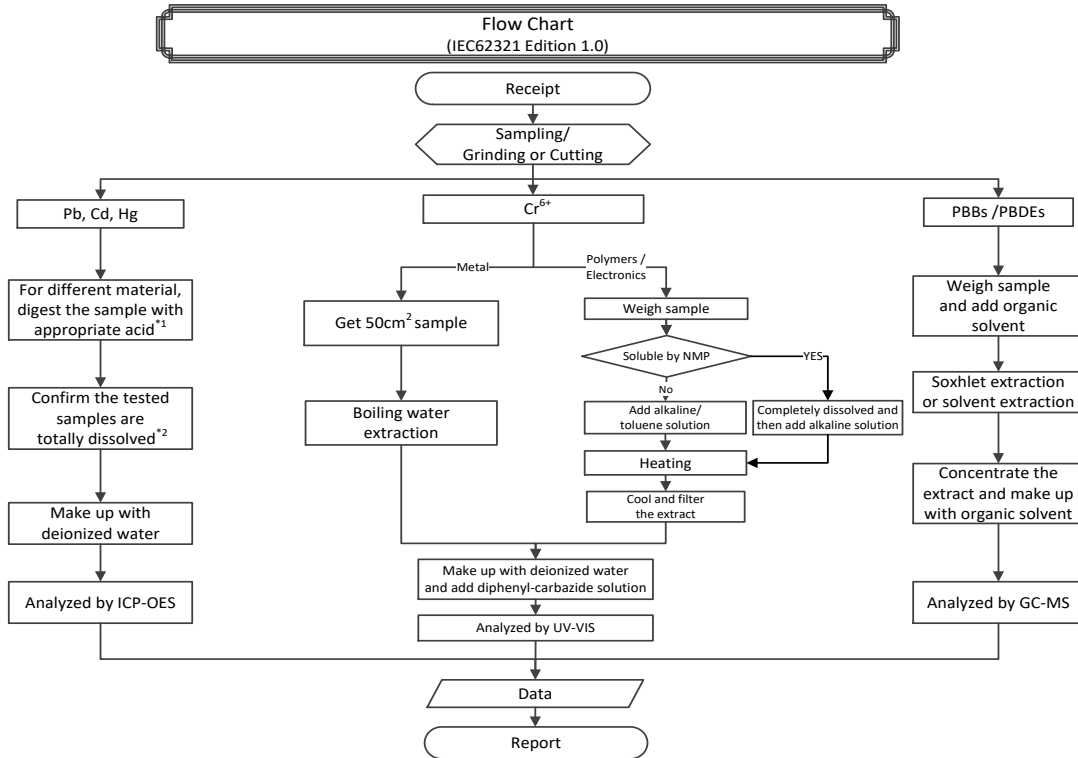


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SAMPLE ID NO. : RT20R-S5589-007  
SAMPLE DESCRIPTION : Topilene® HJ541CP



Remarks :

\*1 : List of appropriate acid :

Material	Acid added for digestion
Polymers	HNO <sub>3</sub> , HCl, HF, H <sub>2</sub> O <sub>2</sub> , H <sub>3</sub> BO <sub>3</sub>
Metals	HNO <sub>3</sub> , HCl, HF
Electronics	HNO <sub>3</sub> , HCl, H <sub>2</sub> O <sub>2</sub> , HBF <sub>4</sub>

\*2 : The samples were dissolved totally by pre-conditioning method according to above flow chart.



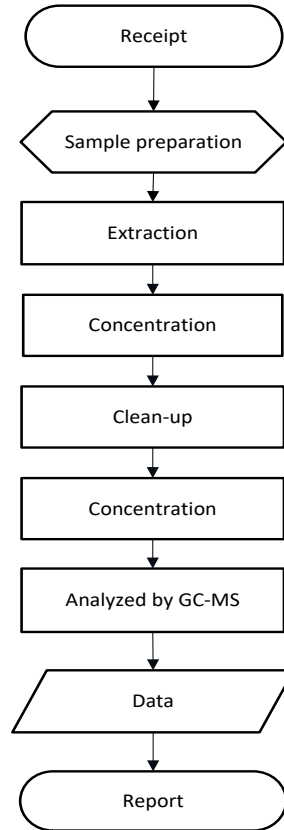
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### Flow Chart (Phthalates)



\*\*\*\*\* End of Report \*\*\*\*\*

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