

# Topilene® R401E

**Polypropylene Random Copolymer**  
For Sheet Extrusion, Extrusion Blow Molding

## Product Description

**Topilene® R401E** is a specially designed polypropylene random copolymer that features excellent transparency and high melt tension. It is suitable for sheet extrusion and extrusion blow molding applications. **Topilene® R401E** complies with FDA requirements in the code of Federal Regulations in 21 CFR 177.1520 for food contact.

## Characteristics

**Typical Application** Transparent sheet / Thermoforming sheet / Extrusion blow molding / Food container  
**Features** Excellent transparency / High melt tension & Processability / High stiffness / Good gloss

## Typical Properties

Resin Properties	Method	Value	Unit
Melt Index(230°C, 2.16kg)	ASTM D1238	2.8	g/10min
Density	ASTM D792	0.90	g/cm <sup>3</sup>
Tensile Strength at Yield	ASTM D638	300	kg/cm <sup>2</sup>
Flexural Modulus	ASTM D790	11,000	kg/cm <sup>2</sup>
Notched Izod Impact Strength(23°C)	ASTM D256	7	kg-cm/cm
Rockwell Hardness	ASTM D785	80	R-Scale
Heat Deflection Temperature	ASTM D648	90	°C
Haze(1mm)	ISO 14782	10	%

The values listed above are typical values for reference purpose only and shall not be construed as specifications. **Topilene®** is a registered trademark owned or used by HYOSUNG CORPORATION.

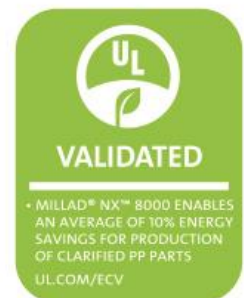
## Energy Savings

**Topilene® R401E** provides improved aesthetics at significantly lower process temperatures that leads to lowered energy consumptions, shortened cycle time and improved productivity. It enables an average of 10% energy savings for production of clarified PP parts.

## Storage and Handling

This product should be stored in dry condition at temperature below 40°C and protected from UV-light. When condensation is visible or can be expected, pre-drying is recommended. (Drying condition: 80~100°C/2~4hours at air circulated condition)

Milliken®  
**Millad® NX™ 8000**  
The New Standard In Clear Polypropylene



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